

高温集热管 SOLAR RECEIVER(HCE)

槽式热发电核心部件 PARABOLIC TROUGH CSP KEY COMPONENT



公司发展时间轴

第三代集热管成功研制,柔性智能化生产线改造成功,年产可达 10 万支

In 2016, the 3rd generation of receiver tube was successfully delevoped and production line was successfully modified to flexible and intellectual one. Annual production capacity has reached 100,000pcs.

The first phase of the construction of Shenzhou Aerospace Solar Industrial Park completed with the production capacity of 80,000 pcs per year.

产品经国际权威机构检测,达到国际先进水平 Products were tested by the authoritative institutes, DLR and PSA, reaching international advanced level

中高温集热管中试生产线建成 Pilot production line of receiver tubes was constructed

自主研制出 4m 长金属镀膜机 4m 中高温集热管研制成功

Designed and developed PVD for 4m receiver tubes Developed 4m receiver tubes successfully

聚光比为 80:1 的中高温集热系统成功运行 Solar collector system with the concentration ratio 80:1 was operated successfully

首支 2m 中高温集热管研制成功 聚光比为 30:1 的中温集热器开发成功 Successfully developed the first 2m receiver tube Successfully developed medium temperature solar collectors

高温太阳能选择性涂层研制成功 Successfully developed selective coating

中温太阳能转换涂层研制成功 Successfully developed medium temperature solar absorbing film

真空多弧离子镀膜机 冷库保温工程 Successfully developed vacuum ion coating equipment

and involved in the thermal insulation engineering

试制真空离子镀膜机设备 Successfully developed PVD 北京天瑞星光热技术有限公司

Beijing TRX Solar Technology Co., Ltd.

北京天瑞星真空技术开发有限公司

Beijing TRX Vacuum Technology Development Co., Ltd.

北京天星公司

Beijing Tianxing Co., Ltd.

航天技术民用化

Transformation of Aerospace Technology to Civil Application

1992

2000

2003

2009

7007

1988



COMPANY PROFILE

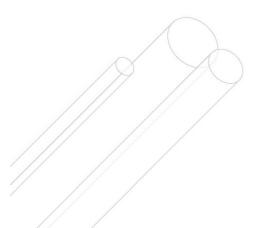
企业简介

北京天瑞星光热技术有限公司(简称"天瑞星公司")为中国航天科技集团公司下属中国空间技术研究院所属专业从事太阳能光热技术领域技术研发、核心产品制造、技术服务的产业化公司。

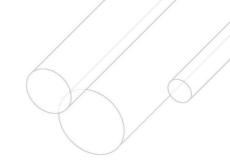
2000 年 7 月 18 日,天瑞星公司筹建成立,是集研发、生产、技术服务、市场营销于一体的高新技术企业。依托于卓越的航天技术,天瑞星公司研制出拥有完全知识产权的高温太阳能集热管,并通过德国宇航中心 DLR 和欧洲太阳能试验中心 PSA 的测试,通过一系列工程示范和商业应用,公司掌握了槽式系统集成的核心技术,具备在全球大规模部署槽式聚光集热系统的能力。2014 年,天瑞星建成年产 8 万支集热管的航天神舟光热产业园。2016 年,第三代集热管成功研制,柔性智能化生产线改造成功,年产量达 10 万支,并获得北京市高新技术企业和质量管理体系 ISO9001,14001 和 18001 的认证。公司将秉承"为社会提供节能减排之策,为祖国寻求能源战略之路"的使命,为社会提供可靠,低成本的清洁能源。

Beijing TRX Solar Technology Co., Ltd. (TRX-Solar), a company of China Academy of Space Technology affiliated with China Aerospace Science and Technology Corporation (CASC), is a high-tech enterprise specialized in solar thermal technology development, key technology development and technology service.

Founded on 18, June of 2000, TRX-Solar is a high tech company that carries out scientific research, production, technical service and market promotion. Derived from cutting-edge aerospace technology, TRX has developed solar receivers with complete intellectual property rights, which have been awarded the certification of DLR and PSA.TRX Solar has accumulated rich project experience in solar field integration and commercial application. TRX Solar is able to serve the worldwide CSP trough projects by large-scale deployment. In 2014, TRX Solar completed the construction of the production line of receiver tubes which has come into service and can meet the demand for 8,000 receiver tubes. In 2016, the 3rd generation of receiver tube was successfully developed and production line was successfully modified to flexible and intellectual one, which was honored with High-tech Technology Company and awarded the certification of ISO 9001, 14001 and 18001. Annual production capacity has reached 100,000 pcs.With the mission "Serving the society with emission reduction energy, Seeking a new energy road for the country", TRX Solar will provide reliable, low-cost and clean energy.



AEROSPACE SHENZHOU SOLAR INDUSTRIAL PARK

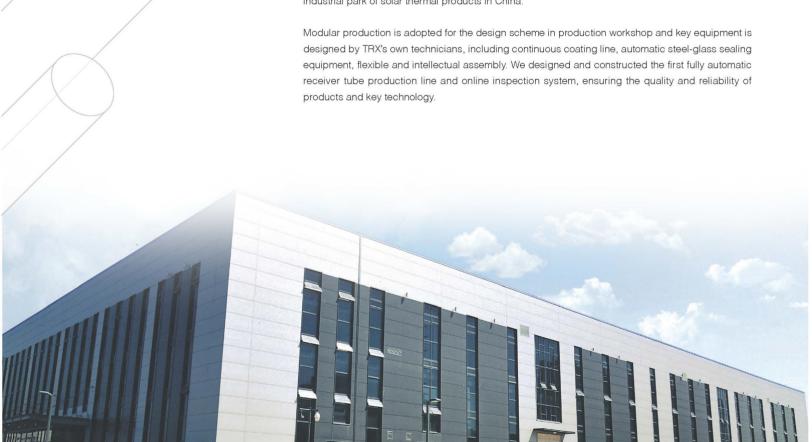


航天神舟太阳能光热产业园

2012 年航天神舟太阳能光热产业园由天瑞星公司全资投入建设。产业园建设地址位于沧州高新技术开发区,总规划生产面积为 27 万 m², 计划分为三期投建,全部工程建设完毕后,可实现年产 30 万支中高温太阳能集热管的产能。已建成一期项目包括集热管研发中心、检测中心、制造中心,实现高温集热管产能 10 万支 / 年,可满足 200MW 光热电站对集热管的需求,目前是国内领先的高科技太阳能光热产业化园区。

生产车间采用模块化生产单元的设计方案,自主开发了核心关键设备,包括连续式集热管镀膜生产线、全自动金属 - 玻璃匹配封接设备、柔性化智能集成等装备,严格按照质量管理体系 ISO9001、生产环境管理体系 ISO14001 和 ISO18001,设计并建成了国内首套全自动集热管生产线和在线检测系统,确保了产品关键工艺环节和产品的高可靠、高品质、批量化、连续稳定生产。

In 2012, Aerospace Shenzhou Solar Industrial Park was invested by TRX Solar Technology Co., Ltd. It is located in high tech zone in Canghzhou with total production area 270,000m². Construction work will be finished in 3 phases. The production capacity of receivers will reach up to 300,000 pcs per year as the whole 3 phases of construction completes. The first phase of construction includes R&D center, test lab and production workshop. It can produce 100,000 receiver tubes per year which can meet the demand of 200MW CSP plants. Aerospace Shenzhou Industrial Park is the leading industrial park of solar thermal products in China.



FACTORY OVERVIEW エ厂全貌



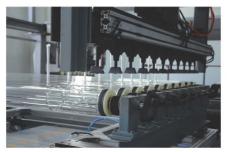
FULLY AUTOMATIC ASSEMBLY LINE 全自动总成装配线













ISO 9001 -

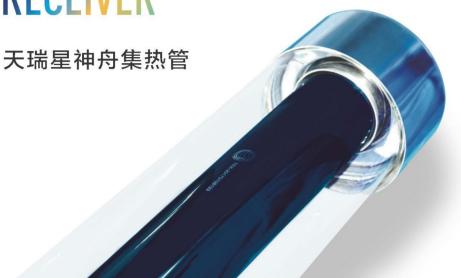


- ISO 14001 -



- ISO 18001 --





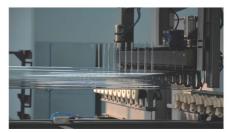
	TRX70 系列				TRX90 系列				TRX100 系列	
TRX Receiver Tube	70-125		70-125		90-150		90-150		100-150	
天瑞星集热管	(导热油型)		(熔盐型)		(导热油型)		(熔盐型)		(DSG 型)	
	基本参数 General				基本参数 General				基本参数 General	
长度 Length	4060 (室温 at room temperature)		4060 (室温 at room temperature)		4060(室温 at room temperature)		4060 (室温 at room temperature)		4025(室温 at room temperature)	
工作温度 Working Temperature	400°C		550℃		400℃		550℃		550℃	
有效利用率 Aperture Length	96.2% (350℃)		96% (550℃)		96.2% (350℃)		96% (550℃)		94.4% (350℃)	94% (550℃)
工作压力 Operating Pressure	4 MPa		4 MPa		4 MPa		4 MPa		13 MPa	
	金属内管 Steel Tube			金属内管 Steel Tube			金属内管 Steel Tube			
材料 Steel Type	SS 321/347H/316Ti		SS 321/347H/316Ti		SS 321/347H/316Ti		SS 321/347H/316Ti		SS 347H	
外径 Outer Diameter	70mm		70mm		88.9mm		88.9mm		102mm	
壁厚 Thickness	2.5mm	3mm	2.5mm	3mm	2.5mm	3mm	2.5mm	3mm	7.5	imm
重量 Weight	28kg(±3kg)	31kg(±3kg)	28kg(±3kg)	31kg(±3kg)	35kg(±3kg)	39kg(±3kg)	35kg (±3kg)	39kg(±3kg)	84kg	(±3kg)
	玻璃外管 Outer Glass Tube				玻璃外管 Outer Glass Tube			玻璃外管 Outer Glass Tube		
材料 Glass Type	硼硅玻璃 Borosilicate Glass		硼硅玻璃 Borosilicate Glass		硼硅玻璃 Borosilicate Glass		硼硅玻璃 Borosilicate Glass		硼硅玻璃 Borosilicate Glass	
外径 Outer Diameter	125mm		125mm		150mm		150mm		150mm	
壁厚 Thickness	3mm		3mm		3mm		3mm		3mm	
	性能参数 Energy performance			性能参数 Energy performance			性能参数 Energy performance			
平均吸收率 Absorbance	96.5% (AM=1.5)		96.5% (AM=1.5)		96% (AM=1.5)		96% (AM=1.5)		96% (AM=1.5)	
平均发射率 Emissivity	9.0% (400℃)		10.5% (550℃)		9.0% (400°C)		10.5% (550°C)		9.0% (400℃)	10.5% (550℃)
平均透过率 Transmittance	96.2%		96.2%		96.2%		96.2%		96.2%	
热损 Heat Loss	<250W/m (400°C)		<700W/m (550℃)		<370W/m (400℃)		<1000W/m (550℃)		<400W/m (400℃)	<1100W/m (550℃)



TECHNOLOGY ADVANTAGES 技术优势







一 耐高温、长寿命太阳能涂层

全球唯一双陶瓷涂层结构,可在 800℃以内真空环境或 450℃以内的大气环境中长期稳定工作。

High temperature resistant, long-life solar coating

TRX–Solar adopts unique dual–ceramic coating structure in the world and it can work stably for a long time in the vacuum environment of less than 800 $^\circ\!\! C$ or atmospheric environment of less than 450 $^\circ\!\! C$.

金属一玻璃匹配封接技术

采用全球独特的金属 - 玻璃匹配封接技术,极大地降低了集热管的破损率。

Glass-to-metal vacuum sealing technology

TRX adopts the unique glass-metal vacuum matching melting sealing, which greatly reduces the damage ratio.

一 玻璃管专用太阳光增透涂层

采用独特工艺配置的耐候性能好的太阳光增透涂层,透射率提升> 4.5%。

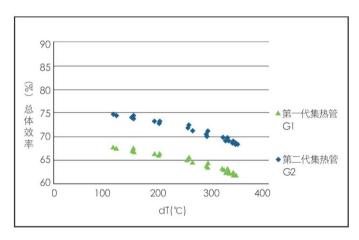
Glass tube with sunlight anti-reflective (AR) coating

Adoption of unique process formula of sunlight anti-reflective (AR) coating with excellent weather-tolerance, transmittance is increased more than 4.5%.

DLR AND PSA TEST DLR 和 PSA 测试

天瑞星神舟太阳能集热管总效率

TRX 70-125 Solar Receiver Overall Efficiency

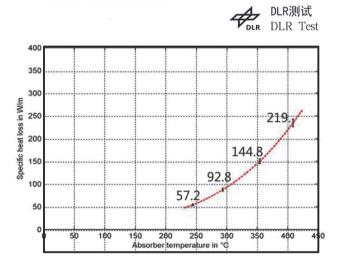


天瑞星第一、二代集热管总体效率对比图

Comparison Diagram of Overall Efficiency of 1st Generation and 2nd Generation of TRX Solar Receiver Tube (HCE)

天瑞星神舟太阳能集热管热损测试

Heat Loss of TRX Receiver Tube





天瑞星神舟太阳能集热管光学效率测试 Optical Efficiency of TRX Receiver Tube

Optical performance measurement results, with the optical efficiency $\eta_{\, {\rm opt.} \, {\rm rec}}$

ID	η opt. rec in η _{opt, rec} (DLR 70-1, RT)			
TRX20161014161-5	1.052			
TRX20161014162-3	1.050			

TRX 集热管在德国宇航中心(DLR)的光学效率检测中 有良好的表现,均优于 DLR70-1 工业标准管

The optical efficiency tested by DLR is better than Industrial standard of DLR 70-1



REFERENCES

应用案例

张北,北京兆阳菲涅尔项目 Zhangbei, Beijing Terasolar Fresnel Project



印度,印度理工大学 India IITM



延庆,中广核 863 项目 Yanging, CGN 863 Project



西班牙, Elecnor Spain, Elecnor

西班牙,Heliovis Spain, Heliovis

西班牙 / Spain

项目名称 / Project Name: Futuro Solar Power Plant 城市 / City: 马德里 Madrid 开发商 / Developer: OHL Industrial SL 年份 / Year: 2016

项目名称 / Project Name: La Dehesa 城市 / City: 巴达霍斯 Badajoz 开发商 / Developer: Samca 年份 / Year: 2016 项目名称 / Project Name: Heliovis Spain SL 城市 / City: 寒维利亚 Sevilla 开发商 / Developer: Heliovis 年份 / Year: 2016

项目名称 / Project Name: Astexol-2 O&M 城市 / City: 巴达霍斯 Badajoz 开发商 / Developer: ELECNOR 年份 / Year: 2015

中国 / China

项目名称 / Project Name: 北京兆阳光热技术有限公司 Terasolar Photothermal Technologies 城市 / City: 北京 Beijing 开发商 / Developer: 北京兆阳光热技术有限公司 Terasolar Photothermal Technologies 年份 / Year: 2016, 2015

项目名称 / Project Name: 华能清洁能源研究院 Huaneng Clean Energy Research Institute 城市 / City: 三亚 Sanya 开发商 / Developer: 华能清洁能源研究院 Huaneng Clean Energy Research Institute 年份 / Year: 2014

项目名称 / Project Name: 中广核 863 项目 CGN 863 Project 城市 / City: 延庆 Yanqing 开发商 / Developer: 中广核 863 项目 CGN 863 Project 年份 / Year: 2014

项目名称 / Project Name: 首航光热 Suncan 城市 / City: 天津 Tianjin 开发商 / Developer:



首航光热 Suncan 年份 / Year: 2013

项目名称 / Project Name: 华锐重工 Huarui Industrial 城市 / City: 大连 Dalian 开发商 / Developer: 大连华锐重工 Dalian Huarui Industrial 年份 / Year:

项目名称 / Project Name: 圣和新能源 Shenghe New Energy Loop 城市 / City: 包头 Baotou 开发商 / Developer: 圣和新能源 Shenghe New Energy Loop 年份 / Year: 2012

项目名称 / Project Name: 中海阳 Rayspower 城市 / City: 成都 Chengdu 开发商 / Developer: 中海阳 Rayspower 年份 / Year: 2012

埃及 / Egypt

项目名称 / Project Name: 埃及大学 Egypt University 城市 / City: 开罗 Cairo 开发商 / Developer: 埃及大学 Egypt University 年份 / Year: 2014

印度 / India

项目名称 / Project Name: 印度理工大学 IITM 城市 / City: 金奈 Chennai 开发商 / Developer: 印度理工大学 IITM 年份 / Year: 2014

澳大利亚 / Australia

项目名称 / Project Name:
NEP SOLAR Developments
城市 / City:
恶尼 Sydney
开发商 / Developer:
NEP SOLAR
年份 / Year:
2012

CLEAN ENERGY GREEN EARTH

- 一 为社会提供节能减排之策
- 一 为祖国寻求能源战略之路



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